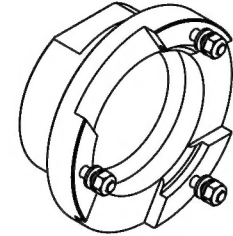
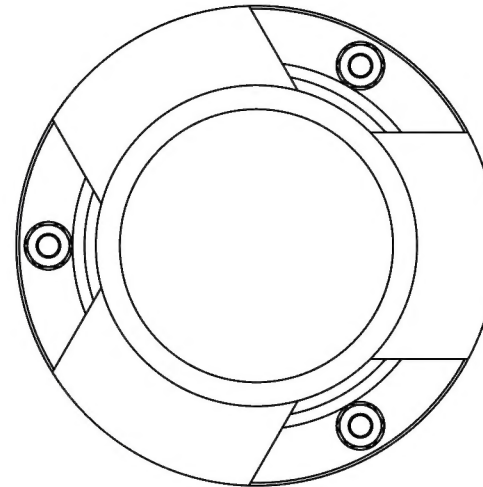
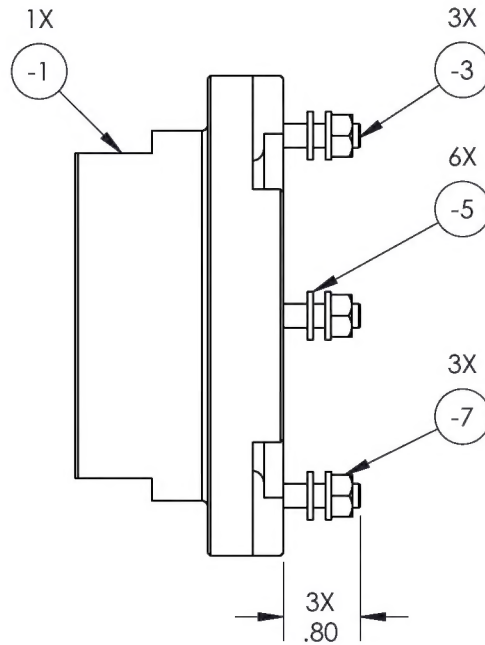


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	2/25/2015	RJC	JAG



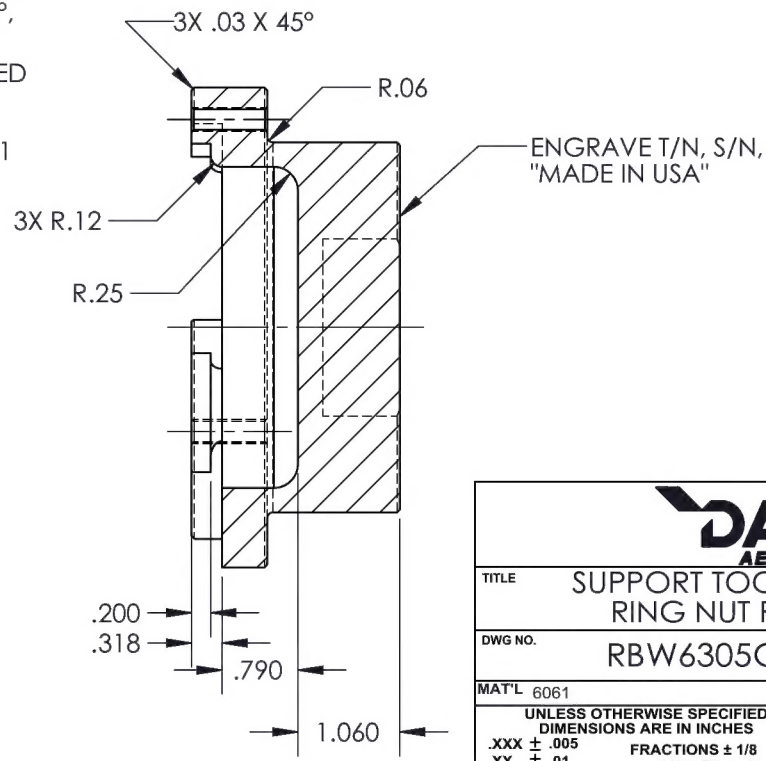
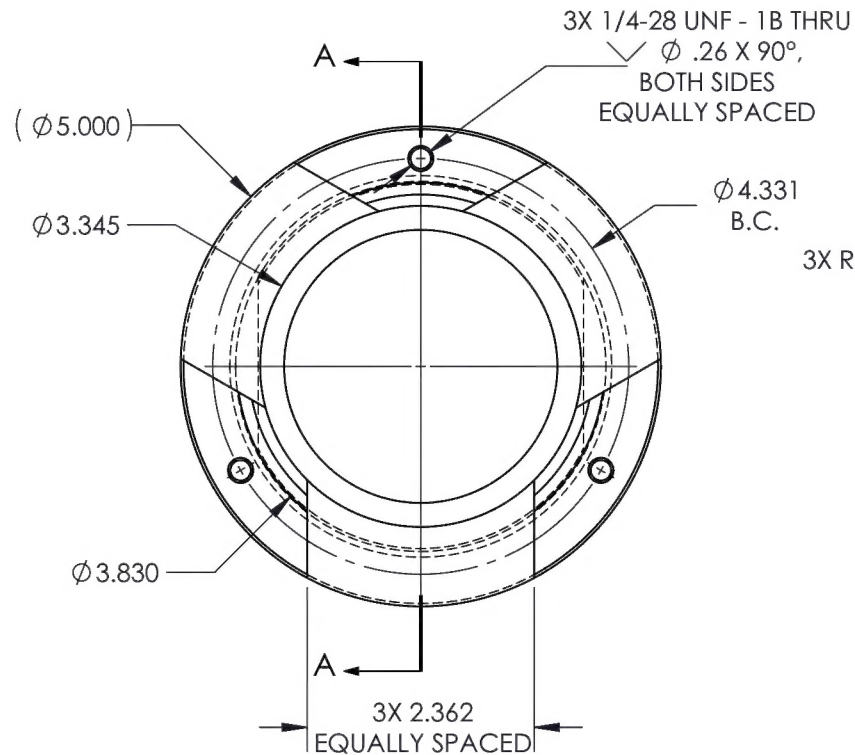
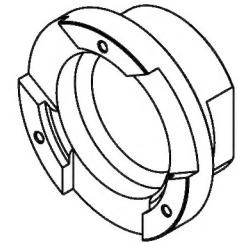
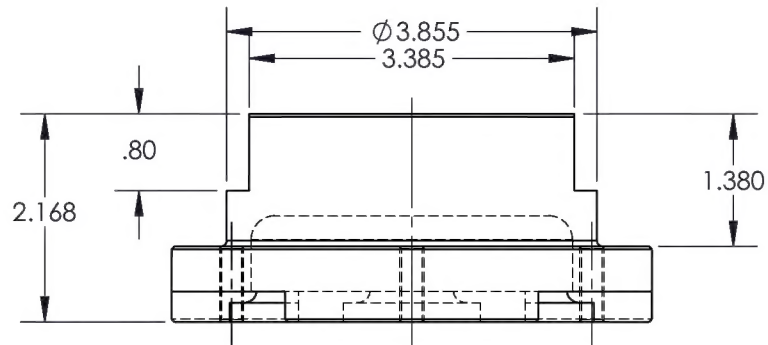
NOTE:
1. REF. AGUSTA T/N: 3G6305G00931.
2. PART OF KIT: RBW6305G01132-3G.

DART AEROSPACE	
TITLE SUPPORT TOOL, MGB OIL PUMP RING NUT. REMOVAL/INSTL	
DWG NO. RBW6305G00931-3G	REV 1
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/8 ANGLES ± 5° 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	DRAWN BY: CLOUGH APPROVED: J Gilbert HEAT TREAT FINISH SPEC USED ON MODEL AW139
SCALE 1:2	DATE 2/27/2014
SHEET 1 OF 2	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	SUPPORT	6061		2
		B/O	-3	3	STUD	STEEL	1/4-28 UNF X 1-1/2 (MCMASTER-CARR #95475A105)	1
		B/O	-5	6	WASHER	ALUMINUM	1/4 (MCMASTER-CARR #93286A044)	1
		B/O	-7	3	HEX NUT	STEEL	1/4-28 UNF (MCMASTER-CARR #94191A150)	1

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



(-1)
SUPPORT

SECTION A-A

DART AEROSPACE	
TITLE SUPPORT TOOL, MGB OIL PUMP RING NUT REMOVAL/INSTL	
DWG NO. RBW6305G00931-3G-1	REV 1
MAT'L 6061	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH CLEAR ANODIZE
.X ± .1	SPEC MIL-A-8625F, TYPE II, CLASS I
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:2	DATE 2/27/2014
SHEET 2 OF 2	